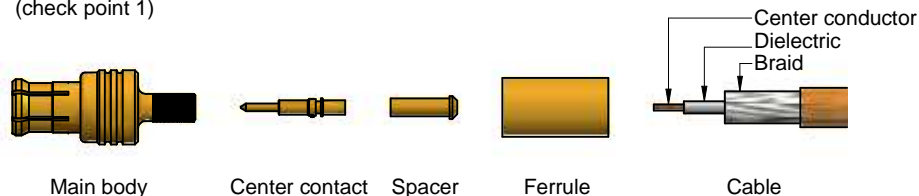
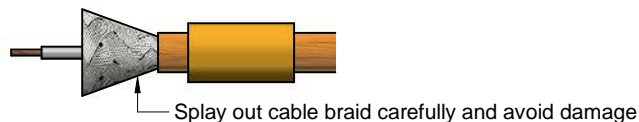


**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions  
(check point 1)



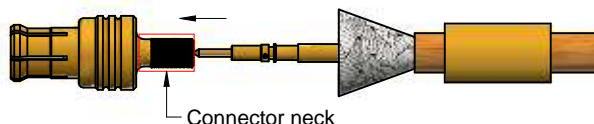
**Step 2.** Please slide ferrule onto cable and splay out cable braid



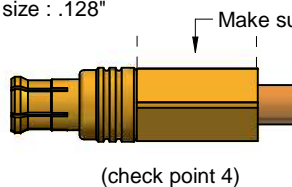
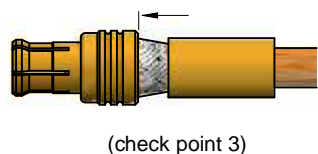
**Step 3.** Slide spacer onto cable dielectric and center contact slide up to cable dielectric  
Solder cable center conductor using minimum amount of solder paste through solder hole  
(check point 2)



**Step 4.** Push cable with center contact into connector main body until perceptive point  
Cover cable braid over connector neck carefully



**Step 5.** Push ferrule toward main body and crimp ferrule with tool Hex size : .128"  
Make sure connector neck is fully crimped



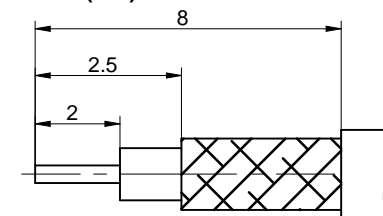
**Assembly Method :**  
Center contact : Soldered  
Outer contact : Crimp

**Crimp Tool PN :** 600600  
**Crimp Head PN :** 60060060101



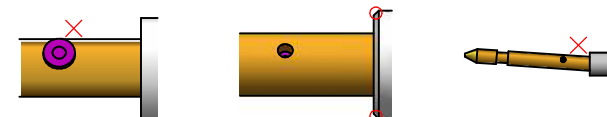
**Cable Type :** Flexible Cable RG178/RG196

**Cable Strip Dimensions (mm) :**



**Check Point :**

1. No components damage and no cable braid splits after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Please double check connector interface or coaxial cable status if cable braid exposes. Simply remove or cut exposed cable braid with scissor or utility knife after check



4. No significant dog ear after crimping



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CREATED  
BMa

CHECKED  
JCh

DESCRIPTION

**Assembly instructions**

**606 460 312 104 20**

REVISION

STATUS

DATE

2019-12-18

BUSINESS UNIT

eiCan